



## **CREATE A SPECIAL BARREL FOR YOUR WINE**

Fine Grain (FG)

Dried outdoors for up to 36 months

Choose your own barrel to get the best results for your wine. You can choose the size, format, type of oak, toast and accessories.



SIZES 🔀		HEIGHT (mm)	BASE (mm)	CENTER (mm)	STAVES (+/-2) unit	HOOPS (unit)	WEIGHT (kg)	THICKNESS STAVES/BASE (mm)	Bung Hole Width (mm)
	European Oak	945	525	660	28	6	46	27	50
225L	American Oak	945	525	660	28	6	49.5	27	50
	French Oak	945	525	660	28	6	46.5	27	50
	Merrandier	945	525	660	28	6	47.5	27	50
300L	European Oak	950	595	760	34	6	62	27	50
	American Oak	950	595	760	34	6	67	27	50
	French Oak	950	595	760	34	6	62	27	50
	Merrandier	950	595	760	34	6	64	27	50
500L	European Oak	1,065	720	910	40	8	87	27	50
	American Oak	1,065	720	910	40	8	96	27	50
	French Oak	1,065	720	910	40	8	87	27	50

\*Food grade white silicon bung. Fermentation and pressure bung options. \*Referential values for informative purposes. Handmade product, measurements may vary.



# FERMENTATION BARRELS

## **TOASTING METHODS**

### **CONVECTION TOASTS**

Exclusive technology developed by TN Coopers to apply this toasting technique to barrels. The hermetic convection oven allows a slow and smooth toast with an unprecedented penetration, thanks to the circulation of hot air. It also allows the regulation of several variables in the



Toasts: LT / MT- / MT / MT+ / HT

In the Tradition toasting line, all our barrels are toasted by direct contact with the flame. The concentration of the compounds degraded in this line depends on the intensity of the toasting, with temperatures varying between 180° and 240°C.

It gives more subtle flavors in the light and medium toasting, with more intense ones in high toasting. The flame provides less sweetness and structure which is an excellent option for those looking for barrels with a nice complexity and the preservation of fruity flavors in a wine..



Toasts: LT / MT- / MT / MT+ / HT Replicable Toasting

In this line, products have a higher aromatic and taste perception. They provide great structure and a long lingering finish. Their contribution of sweetness increases with time. Convection is characterized by a direct relationship between the toasting temperatures and the wood's phenolic

contribution, regardless of their botanical origin. The result: a low contribution of tannins for higher temperatures, and a higher contribution for lower ones. Of all our lines, this one provides the highest number of phenolic compounds. Sweetness can be adjusted according to the toasting recipe.



Toasts: LT / MT- / MT / MT+ Replicable Toasting

This type of toasting consists of a prolonged convection. By increasing the toasting time at the consistent temperature, a softer sensation is felt on the palate. Sweet flavors predominate initially, making way for spicy notes that then lead into hints of toast and smoke, depending on the toasting recipe. Structure and length are main attributes of this toasting line.

#### **FERMENTATION BARRELS**

